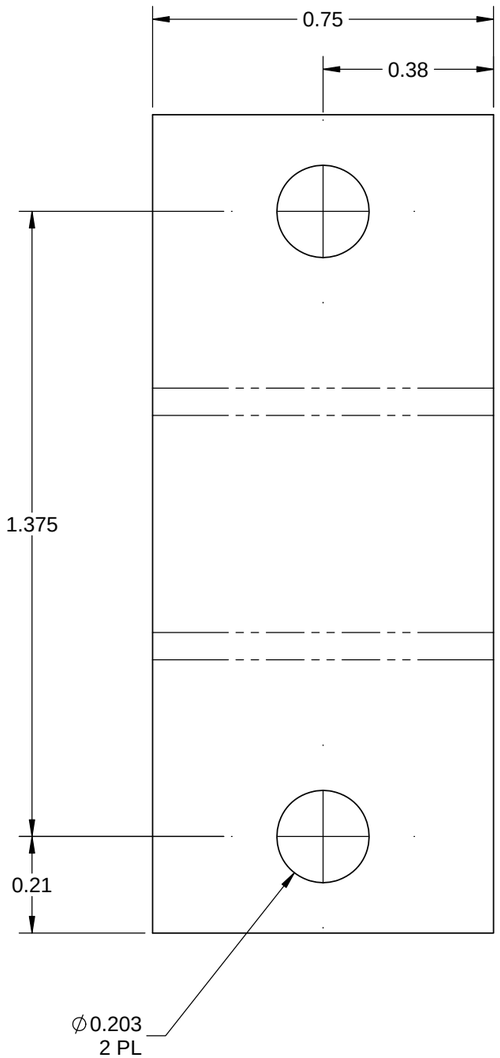

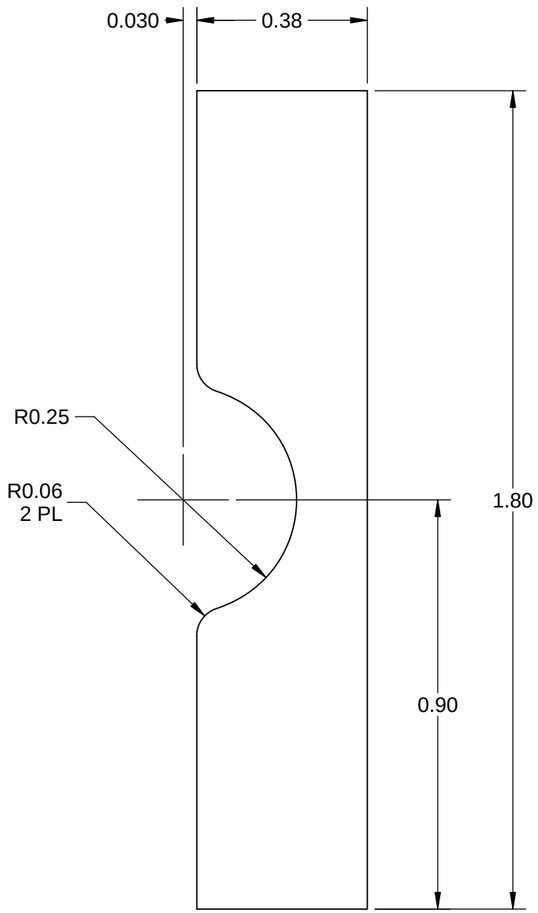

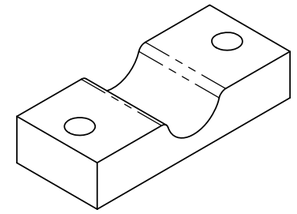

GRAIN DIRECTION

D4936-1 CLAMP

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.04 lbs

WORK IN PROGRESS

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	VS	13.09.04

DESIGN	VS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED		DRAWING NO. D4936	REV. A9
MFG. APPR.			SHEET 1 OF 1
APPROVED		TITLE CLAMP	SCALE NTS
DE APPR.			
DATE	13.09.04		

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